ABSTRACT OF THE DISCLOSURE

A magneto-resistive head including: a softmagnetic film arranged to be in contact with both end
portions of the spin bulb film; and a permanent magnet
film arranged so as to be in contact with the lower
portion of the soft-magnetic film and not in contact
with the free layer of the spin bulb film. With the
structure in which the lower portion of the free layer
of the spin bulb film is in direct contact with the end
portion of the soft-magnetic film while the free layer
of the spin bulb film is not in contact with the
permanent magnet film, it is possible to provide a spin
bulb element having a high reproduction sensitivity
even when the track width is small, and a production
method of the same.